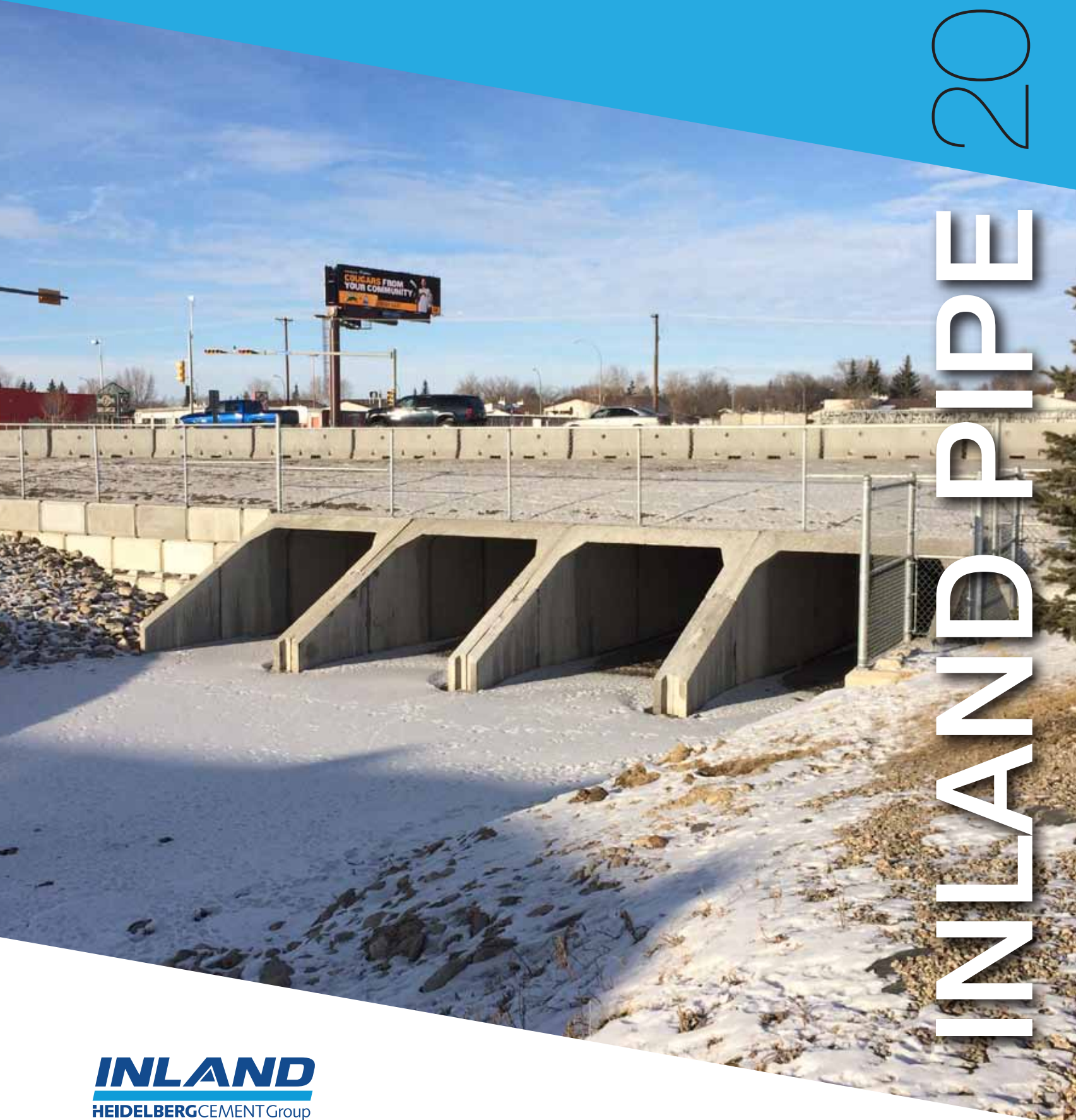


INLAND PIPE





Victoria Avenue (TransCanada Hwy 1) is the primary entrance into the east side of Regina, SK and has over 40,000 vehicles per day travelling on it. The existing eastbound and westbound bridge structures between Coleman Crescent and Prince of Wales Drive over Pilot Butte Creek were at the end of their life cycle and required replacement.

The City of Regina put out a tender to replace the existing bridge structures with four rows of 3000mm x 2400mm precast box culvert. The tender was awarded to WF Botkin Construction Ltd who had until the fall of 2015 to complete the work. To help achieve success on this tight timeline the installation of the box culvert was subcontracted to NIS Contractors Ltd who sourced supply of the box culverts from Inland Pipe.

For the duration of the project the contractor had to maintain two-lane traffic in both directions to try and minimize traffic disruptions. In order to achieve this, removal of the existing bridges and installation of the precast box culvert sections had to be completed in three stages. Due to the expertise of NIS and the well-timed supply of the boxes from Inland Pipe, NIS was able to complete the installation of the three phases on time. Great job!



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2016

INLAND PIPE



ABOUT INLAND

The company now known as Inland Pipe began in Saskatchewan in the early 1960's as a family owned business.

Through a number of mergers and acquisitions, Inland Pipe is now part of the Lehigh Hanson group in North America and part of the world-wide HeidelbergCement Group.

HeidelbergCement is the global market leader in aggregates and a prominent player in the fields of cement, concrete and other downstream activities, making it one of the world's largest manufacturers of building materials. The company employs some 52,000 people at 2,500 locations in more than 40 countries.

Inland Pipe and our our sister company Ocean Pipe (British Columbia) combine to form the largest producer of concrete pipe and manholes in Western Canada. Our automated Spyhill facility in Calgary, Alberta is the most advanced precast drainage facility in North America.

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Notes:

- All concrete products within this catalogue are manufactured using sulphate resistant (HS or HSb) cement as per CSA A3000.
- Restocking fees are 15% for returned undamaged stock items. Cancelled orders may be subject to 100% restocking charges.
- Listed product weights are approximate and intended for shipping purposes. Exact weights can be calculated upon request.
- Prices shown in this catalogue are intended as an estimating guide and are subject to change. Detailed quotations are available upon request.
- Cast-in fixtures and appurtenances, other than swift lifts, are subject to approval by design Engineer and extra costs will apply.

Plant Prequalification Program



This stamp means **Quality**. It signifies that your precast concrete drainage product has met the stringent demands of the **Plant Prequalification Program**.

What does Prequalification mean?

Owners of infrastructure projects, who purchase precast concrete drainage products from prequalified plants, receive products that have been tested for quality through the manufacturing process and inspected upon completion. Concrete drainage products supplied from a prequalified plant comply with the requirements of the latest editions of the following specifications:

- CSA A257.0 / ASTM C497 - testing procedures for precast drainage materials
- CSA A257.1 / ASTM C14 - non-reinforced concrete pipe
- CSA A257.2 / ASTM C76 - reinforced concrete pipe
- CSA A257.3 / ASTM C443 - joints for precast drainage materials
- CSA A257.4 / ASTM C478 - precast reinforced manhole sections
- CSA S6-06 / ASTM C1433 - precast reinforced box culvert sections

ACHIEVING AND MAINTAINING PREQUALIFICATION:

A consulting engineer is retained to carry out an independent inspection of the applicant's plant and product. Samples of products are tested and the engineer submits a detailed report to the third party consultant. The report to the Chair states a compliance, or noncompliance with the prequalification requirements, together with a recommendation. The Chair issues the Prequalification Certificate.

The Certificate states the Product to which the prequalification applies and is normally valid for 12 months after the date of issue.

Each year, plants are inspected by the engineer who checks and tests to ascertain whether or not quality control and the standard of workmanship is being maintained at a satisfactory level. Every third year, the engineer undertakes detailed inspection and testing, and submits a report comparable to the original inspection for prequalification.

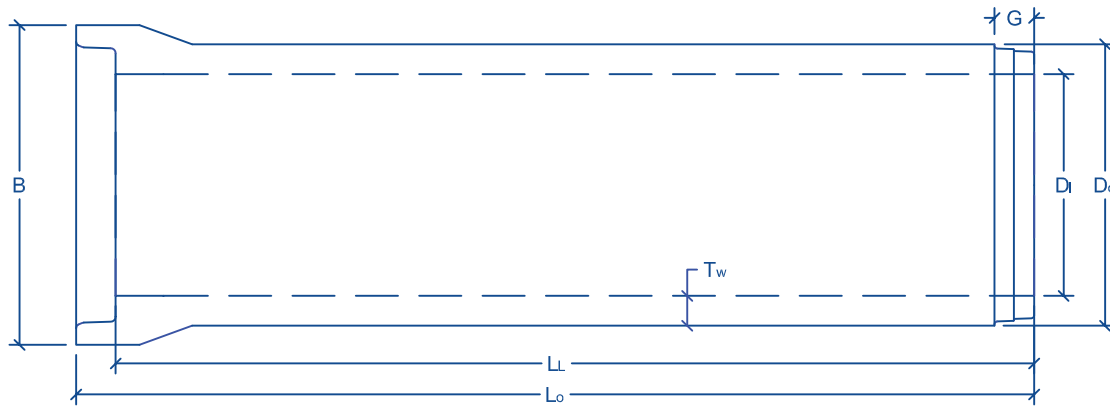
Quality control personnel within the precast concrete manufacturing facilities receive regular training, provided by the manufacturer, to ensure the quality control processes are performed correctly by the staff, and the information gathered is analyzed and maintained in accordance with the program.

Bell & Spigot Pipe

INSIDE DIA. mm	LENGTH m	WEIGHT kg/m	PRICE (\$ PER METRE)				CITY CARTAGE \$/m	ACTUAL PIPE DIMENSIONS (mm)						
			REINFORCED PIPE ASTM C76, CSA 257.2					Di	Do	LL	Lo	Tw	B	G
			CL-2 50-D	CL-3 65-D	CL-4 100-D	CL-5 140-D								
300	2.50	220					305	407	2500	2606	51	500	103	
375	2.50	275					381	495	2500	2606	57	611	103	
450	2.50	284					457	583	2500	2621	63	700	118	
525	2.50	380	Prices available upon request					533	673	2500	2621	70	795	118
600	2.50	461					610	762	2500	2621	76	902	118	
750	2.50	655					762	940	2500	2635	89	1060	131	
900	2.50	880					914	1116	2500	2635	101	1260	131	

Notes: 1) All pipe manufactured with Type HS(50) high sulphate-resistant hydraulic cement.
2) Prices for bends and junctions available on request.

3) All products are pre qualified under the plant prequalification program.

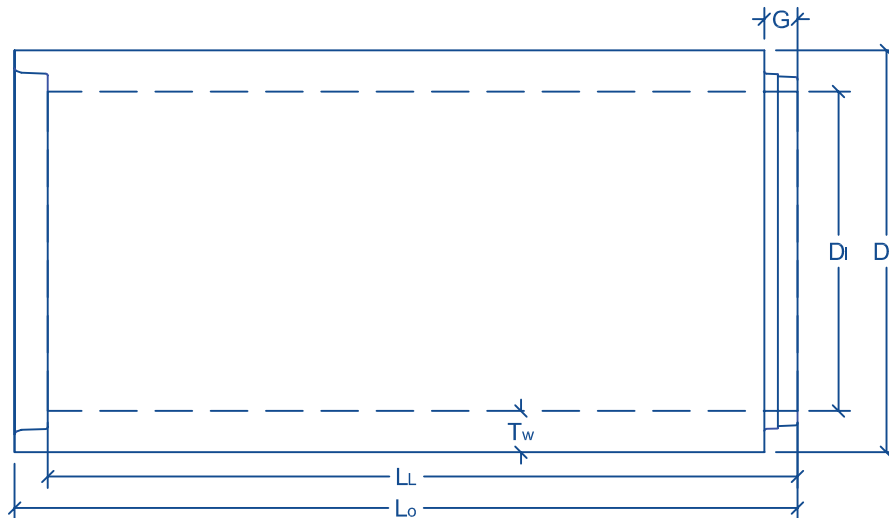


Straight Wall Pipe

INSIDE DIA. mm	LENGTH m	WEIGHT kg/m	PRICE (\$ PER METRE)				CITY CARTAGE \$/m	ACTUAL PIPE DIMENSIONS (mm)					
			REINFORCED PIPE ASTM C76, CSA 257.2					Di	Do	LL	Lo	Tw	G
			50-D CL-2	65-D CL-3	100-D CL-4	140-D CL-5							
300	1.25	200					305	444	1250	1323	70	73	
375	1.25	262					381	533	1250	1323	76	73	
450	1.25	330					457	622	1250	1323	83	73	
525	1.25	416					533	711	1250	1336	89	86	
600	1.25	520					610	800	1250	1336	95	86	
750	1.22/1.83	609					762	940	1219/1829	1319/1929	89	100	
900	1.22/1.83	850					914	1118	1219/1829	1319/1929	102	100	
1050	1.22/2.44	1066		Prices available upon request				1067	1295	1219/2438	1308/2527	114	101
1200	1.22/2.44	1346					1219	1473	1219/2438	1308/2527	127	101	
1350	2.44	1639					1372	1651	2438	2548	140	108	
1500	2.44	2005					1524	1829	2438	2559	153	121	
1650	2.44	2442					1676	2007	2438	2565	166	127	
1800	2.44	3100					1829	2222	2438	2565	197	127	
2100	2.44	4175					2134	2540	2438	2565	203	121	
2400	2.44	4737					2438	2896	2438	2565	229	184	

Notes: 1) All pipe manufactured with Type HS(50) high sulphate-resistant hydraulic cement.
2) Pricing for bends and junctions is available upon request.

3) Pipe 900mm and larger come with swift lift.
4) Banding prices are available upon request.
5) Pipe larger than 2400mm is available upon request.



Manhole Material

1050mm & 1200mm Diameter

BASE SECTIONS FOR 1050mm MANHOLE SECTIONS	TYPE	WEIGHT kg/ea.	PRICE per section	CITY CARTAGE /ea.
1050mm x 1.83m Riser	A	1896		
1050mm x 1.83m Base	A1	2334		
1050mm x 1.22m Riser	A	1264		
1050mm x 1.22m Base	A1	1702		
1050mm x 0.92m Riser	A	953		
1050mm x 0.92m Base	A1	1391		
1050mm x 0.61m Riser	A	632	Prices available upon request	
1050mm x 0.61m Base	A1	1070		
1050mm x 0.46m Riser	A	477		
1050mm x 0.46m Base	A1	915		
1050mm x 0.31m Riser	A	321		
1050mm x 0.31m Base	A1	759		
BASE SECTIONS FOR 1200mm MANHOLE SECTIONS	TYPE	WEIGHT kg/ea.	PRICE per section	CITY CARTAGE /ea.
1200mm x 1.83m Riser	A	2408		
1200mm x 1.83m Base	A1	2979		
1200mm x 1.22m Riser	A	1605		
1200mm x 1.22m Base	A1	2176		
1200mm x 0.92m Riser	A	1210		
1200mm x 0.92m Base	A1	1781	Prices available upon request	
1200mm x 0.61m Riser	A	803		
1200mm x 0.61m Base	A1	1374		
1200mm x 0.46m Riser	A	605		
1200mm x 0.46m Base	A1	1176		
1200mm x 0.31m Riser	A	408		
1200mm x 0.31m Base	A1	979		
MANHOLE REDUCERS		WEIGHT kg/ea.	PRICE /ea.	CITY CARTAGE /ea.
1050mm/635mm x .20m Flat Reducer		490		
1050mm/635mm x 0.92m Conical Top		870		
1200mm/635mm x .20m Flat Reducer		680	Prices available upon request	
1200mm/635mm x 0.91m Conical Top		1050		
ADJUSTING RINGS		WEIGHT kg/ea.	PRICE /ea.	CITY CARTAGE /ea.
635mm x 50mm (2")		45		
635mm x 100mm (4")		80	Prices available upon request	
635mm x 150mm (6")		95		

- Notes:** 1) Manholes manufactured to ASTM C478
 2) Manholes, reducers and risers c/w swift lift lifting pins.
 3) All manhole material manufactured with Type HS(50) high sulphate-resistant hydraulic cement.

Manhole Material

Large Diameter

BASE SECTION Dimensions	DESCRIPTION	WEIGHT kg/ea.	CLASS 2 PRICE PER SECTION	EST. CITY CARTAGE /ea.
1200mm X 2.44m	Tee Riser	3852	Prices available upon request	
1200mm X 0.15m	Line Reducer			
1350mm X 1.83m	M.H. Pipe	2970		
1350mm X 0.31m	Reducer	780		
1350mm X 0.20m	Precast Floor - Cast In	879		
1350mm X 0.20m	Precast Floor - Separate	879	Prices available upon request	
1350mm X 2.44m	Tee Riser	3852		
1350mm X 0.15m	Line Reducer			
1500mm X 1.83m	M.H. Pipe	3601		
1500mm X 0.31m	Reducer	1140		
1500mm X 0.20m	Precast Floor - Cast In	1082		
1500mm X 0.20m	Precast Floor - Separate	1082	Prices available upon request	
1500mm X 2.44m	Tee Riser	4892		
1500mm X 0.15m	Line Reducer			
1650mm X 1.83m	M.H. Pipe	4293		
1650mm X 0.31m	Reducer	1717		
1650mm X 0.20m	Precast Floor - Cast In	1305		
1650mm X 0.20m	Precast Floor - Separate	1305	Prices available upon request	
1650mm x 2.44m	Tee Riser	5959		
1650mm x 0.15m	Line Reducer			
1800mm X 1.83m	M.H. Pipe	5606		
1800mm X 0.31m	Reducer	2059		
1800mm X 0.20m	Precast Floor - Cast In	1579		
1800mm X 0.20m	Precast Floor - Separate	1579	Prices available upon request	
1800mm X 2.44m	Tee Riser	7564		
1800mm X 0.15m	Line Reducer			
2100mm X 1.83m	M.H. Pipe	6682		
2100mm X 0.31m	Reducer	2962		
2100mm X 0.20m	Precast Floor - Cast In	2102	Prices available upon request	
2100mm X 0.20m	Precast Floor - Separate	2102		
2400mm X 1.80m	M.H. Pipe	10197		
2400mm X 0.42m	Reducer	4165	Prices available upon request	
2400mm X 0.28m	Precast Floor	4185		
2700mm X 1.80m	M.H. Pipe	11178		
2700mm X 0.42m	Reducer	5300	Prices available upon request	
2700mm X 0.28m	Precast Floor	5270		
3000mm X 1.80m	M.H. Pipe	12618		
3000mm X 0.42m	Reducer	6575	Prices available upon request	
3000mm X 0.28m	Precast Floor	6480		

- Notes:**
- 1) SPECIAL MH'S AND / OR COMPONENTS AVAILABLE UPON REQUEST
 - 2) All large diameter MH's are non stocked items.
 - 3) Manholes manufactured to ASTM C478 and are prequalified under the Plant Prequalification Program.
 - 4) Additional information on sizes and/or classifications not shown is available on request
 - 5) Line reducers indicated above are cast integrally to base section.

- 6) Tee Risers are manufactured with 1050mm / 1200mm stub stack.
- 7) Flat reducers available in various diameter openings.
- 8) Manholes, reducers and risers c/w swift lift lifting pins.
- 9) All manholes and components manufactured with Type HS(50) high sulphate-resistant hydraulic cement.

Manhole Material

1050mm Estimating Table

QUICK REFERENCE ESTIMATING TABLE (1050mm MANHOLE MATERIAL)

DEPTH (m)	1050mm MH BASE c/w Floor		1050mm MANHOLE RISER SECTIONS					CONE REDUCER 0.92	FLAT REDUCER 0.20	ADJUSTING RINGS			SUPER SEAL GASKETS	FRAME & COVER	TOTAL HEIGHT
	1.22	0.92	1.83	1.22	0.92	0.61	0.46			0.31	0.15	0.1			
1.50		1							1	1		1	1	1	1.47
1.60	1								1	1			1	1	1.57
1.70	1								1	1			1	1	1.72
1.80	1								1	1		1	1	1	1.77
1.90	1							1	1	1			2	1	1.88
2.00	1							1	1		1		2	1	1.98
2.10	1							1	1	1		1	2	1	2.08
2.20	1						1		1	1			2	1	2.18
2.30	1					1			1		1		2	1	2.28
2.40	1							1			1		1	1	2.38
2.50	1							1			1		1	1	2.48
2.60	1							1			2		1	1	2.58
2.70	1							1	1			1	2	1	2.69
2.80	1							1	1		1		1	2	2.79
2.90	1						1		1		1		2	1	2.89
3.00	1						1		1		1	1	2	1	2.99
3.10	1					1			1		1		1	2	3.09
3.20	1						1	1	1		1		3	1	3.2
3.30	1						1	1	1		1	1	3	1	3.3
3.40	1				1				1		1		1	2	3.4
3.50	1					1	1		1		1		3	1	3.5
3.60	1					1	1		1		1	1	3	1	3.6
3.70	1			1					1		1		1	2	3.7
3.80	1				1		1		1		1		3	1	3.81
3.90	1				1		1		1		1	1	3	1	3.91
4.00	1			1				1	1		1		1	3	4.01
4.10	1			1			1		1		1		3	1	4.11
4.20	1			1			1		1		1	1	3	1	4.21
4.30	1		1						1		1		1	2	4.31
4.40	1		1						1		2		2	1	4.41
4.50	1			1			1	1	1		1		1	4	4.47
4.60	1		1					1	1		1		3	1	4.57
4.70	1		1					1	1		1	1	3	1	4.67
4.80	1		1				1		1		1		1	3	4.77
4.90	1		1			1			1		1		3	1	4.87
5.00	1		1			1			1		1	1	3	1	4.97

Manhole Material 1200mm Estimating Table

QUICK REFERENCE ESTIMATING TABLE (1200mm MANHOLE MATERIAL)

DEPTH (m)	1200mm MH BASE c/w Floor		1200mm MANHOLE RISER SECTIONS						CONE REDUCER 0.91	FLAT REDUCER 0.20	ADJUSTING RINGS			SUPER SEAL GASKETS	FRAME & COVER	TOTAL HEIGHT
	1.22	0.92	1.83	1.22	0.92	0.61	0.46	0.31			0.15	0.1	0.05			
1.50		1								1	1		1	1	1	1.47
1.60	1									1	1		1	1	1	1.57
1.70	1									1	1		1	1	1	1.72
1.80	1									1	1		1	1	1	1.77
1.90	1							1		1	1		1	1	2	1.88
2.00	1							1		1		1	2	1	1	1.98
2.10	1							1		1	1		1	1	2	2.08
2.20	1						1			1	1		2	1	1	2.18
2.30	1					1				1		1	2	1	1	2.28
2.40	1								1			1	1	1	1	2.38
2.50	1								1		1		1	1	1	2.48
2.60	1								1		2		1	1	1	2.58
2.70	1							1	1			1	2	1	1	2.69
2.80	1							1	1		1		1	2	1	2.79
2.90	1						1		1		1		2	1	1	2.89
3.00	1						1		1		1	1	2	1	1	2.99
3.10	1					1			1		1		1	2	1	3.09
3.20	1						1	1	1		1		3	1	1	3.2
3.30	1						1	1	1		1	1	3	1	1	3.3
3.40	1				1				1		1		2	1	1	3.4
3.50	1					1	1		1		1		3	1	1	3.5
3.60	1					1	1		1		1	1	3	1	1	3.6
3.70	1			1					1		1		2	1	1	3.7
3.80	1				1		1		1		1		3	1	1	3.81
3.90	1				1		1		1		1	1	3	1	1	3.91
4.00	1			1				1	1		1		3	1	1	4.01
4.10	1			1				1	1		1		3	1	1	4.11
4.20	1			1				1	1		1	1	3	1	1	4.21
4.30	1		1						1		1		2	1	1	4.31
4.40	1		1						1		2		2	1	1	4.41
4.50	1			1				1	1		1		4	1	1	4.47
4.60	1		1					1	1		1		3	1	1	4.57
4.70	1		1					1	1		1	1	3	1	1	4.67
4.80	1		1					1	1		1		3	1	1	4.77
4.90	1		1					1	1		1		3	1	1	4.87
5.00	1		1					1	1		1	1	3	1	1	4.97

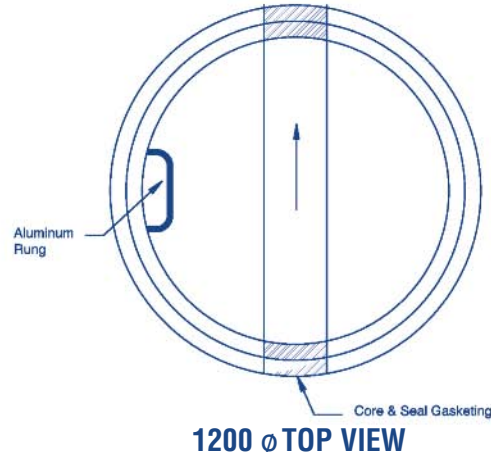
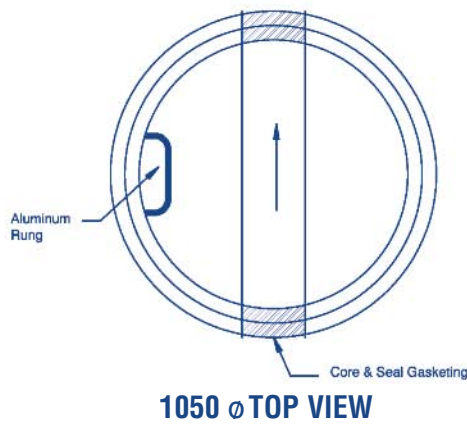
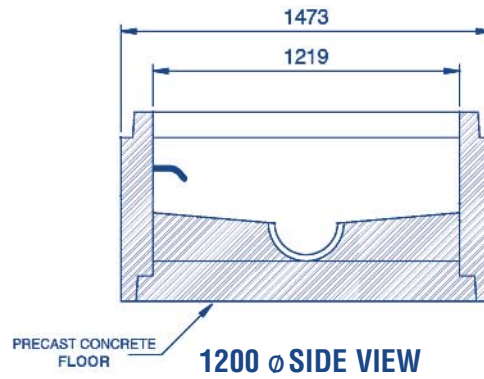
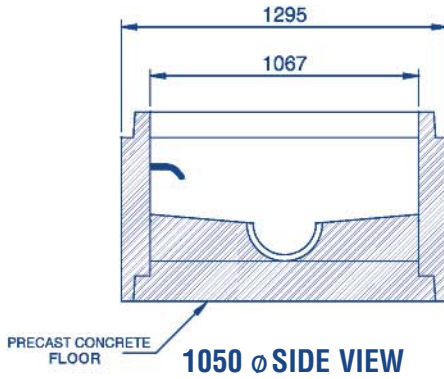
Manhole Material
(1200mm)

Manhole Material

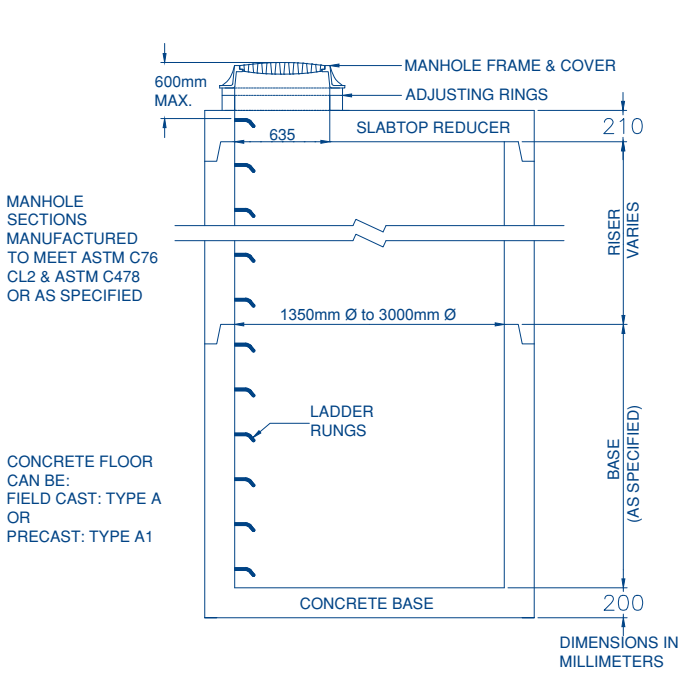
Prebench Bases & Cored Holes

MANHOLE SIZE	WEIGHT (Kg)	STANDARD PRICE /ea.	CITY CARTAGE /ea.
1050mm x 0.65m Prebench	1350	Prices available upon request	
1050mm x 0.92m Prebench	1545		
1050mm x 1.22m Prebench	1740		
1200mm x 0.65m Prebench	1988	Prices available upon request	
1200mm x 0.92m Prebench	2395		
1200mm x 1.22m Prebench	2790		

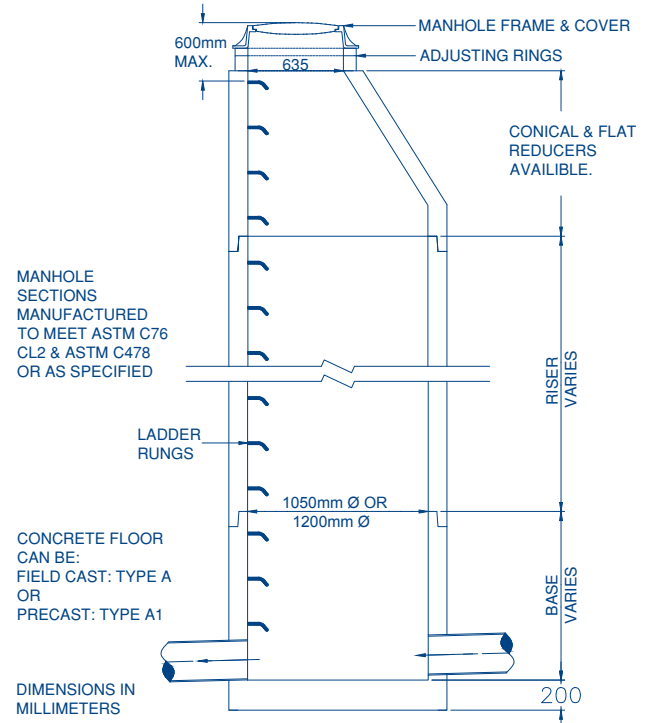
- Notes:** 1) SPECIAL MH'S AVAILABLE UPON REQUEST
 2) Precast MH'S manufactured to ASTM C478.
 3) All manholes and components manufactured with Type HS(50) high sulphate-resistant hydraulic cement.



Manhole Material



**TYPE A AND A1
1350mm to 3000mm DIA.
STANDARD LARGE DIAMETER MANHOLE**



**TYPE A AND A1
1050mm & 1200mm DIA.
STANDARD PRECAST MANHOLE**

DIMENSIONAL DETAILS

MANHOLE DIAMETER	STANDARD HEIGHT (m)	WALL THICKNESS (mm)
1350	1.83	140
1500	1.83	153
1650	1.83	166
1800	1.83	197
2100	1.83	203
2400	1.80	229
2700	1.80	273
3000	1.80	279

Gasket Information - Superseal



**Say *Goodbye* to the lube bucket and brush
Say *Hello* to fast, clean, simple installation**

Requiring no field lubrication, the Tylox® SuperSeal gasket* has a layer of silicone lubricant installed on the inner surface of the tube during the manufacturing process; saving you time, and money, on the job-site.

Self-contained Lubricant. Sealed within the tube, the lube is impervious to mud, dirt and debris. If you drop it in the trench, simply wipe the gasket surface clean and you're ready to install. No special handling or packaging is required.

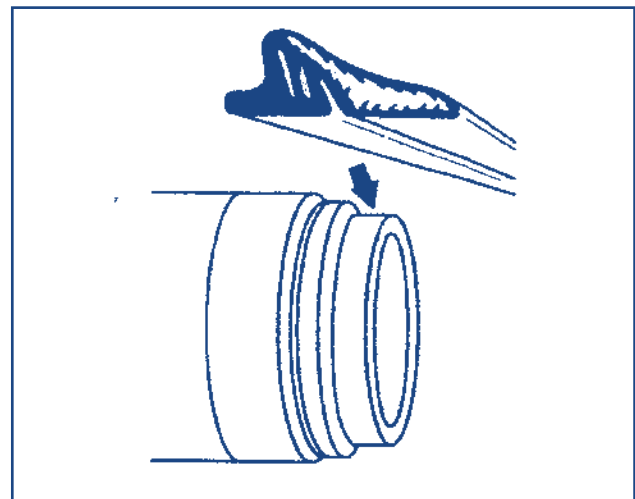
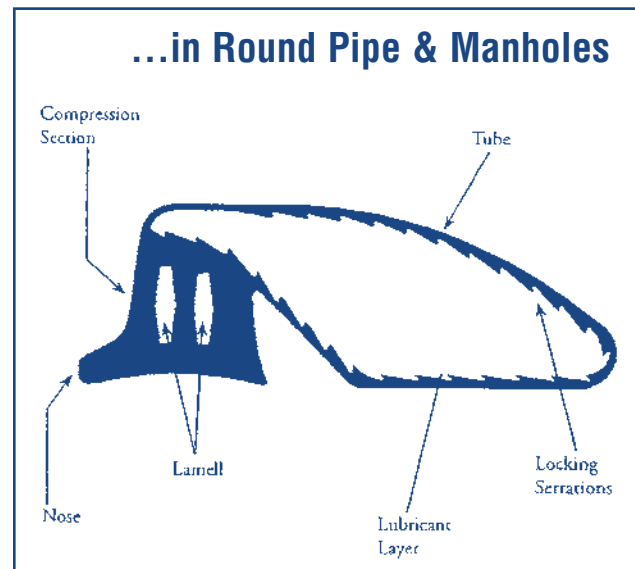
Easier installation, without equalization, is made possible due to the reduced gasket stretch required by the unique lamell/rolling tube design. Quick and easy to install means you save even more time.

No gasket "roll" or "twist" during coupling is another benefit of the unique lamell/rolling tube design, which reduces the insertion force required.

Self-Centering of the Spigot within the Bell is carried out as the tube rolls into the annular space during the homing process.

Elimination of Joint Kick Back, is caused by the rearward locking action of the serrations as the tube rolls forward.

Bell and Spigot protection under deflection is accomplished by the cushioning effect of the tube, as it rests within the annular space.

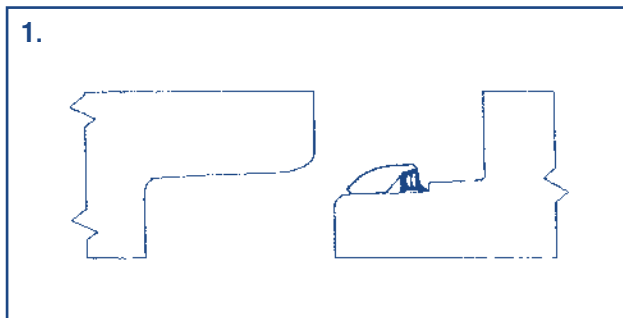


Gasket Information - Superseal

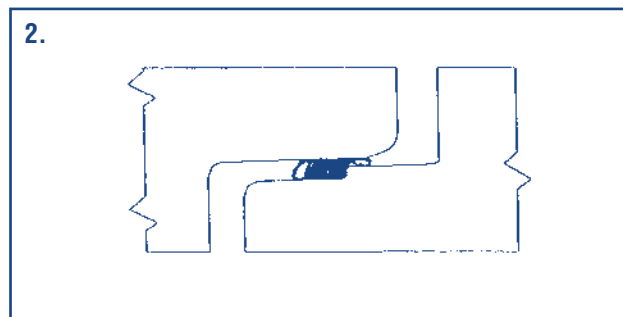
INSTALLATION:

1. Ensure Bell, Spigot and Gasket are free from loose debris or foreign material.

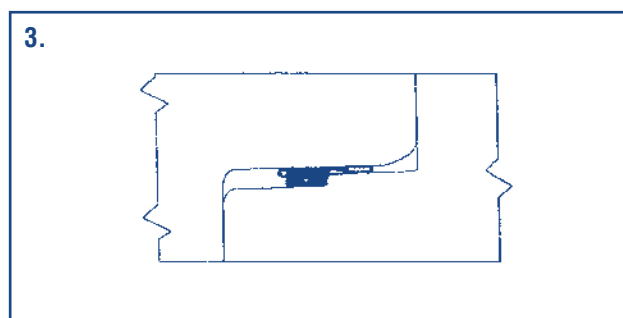
Stretch the gasket around the spigot, with the nose against the step, and the tube laying flat against the spigot. **DO NOT LUBRICATE.**



2. Align the spigot with the bell, and thrust the spigot home using suitable mechanical means. The homing process will cause the lubricated tube to “roll” over itself, above the compression section, allowing the pipe to slide forward.



3. Once fully homed, the compression section seals the total annular space; the rolling tube comes to rest within the small annular space - acting as a cushion against side loads, and the serrations act to resist pipe pull-out



MATERIALS

Tylox[®] SuperSeal gaskets* are available in the following materials:

- Isoprene

Optional Materials

- Nitrite (Oil Resistant)
- Isoprene / EPDM blend (Green Book & C425)
- Neoprene (Oil and Ozone Resistant)

Other materials may be available as special order.

Contact Inland Pipe for your specific requirements

SPECIFICATIONS

Tylox SuperSeal gaskets* are manufactured to meet the material requirements of the following specifications:

- ASTM C361, C425, & C443
- AASHTO M198.4
- CSA A257
- “Green Book”

Other specifications may be available as special order.

Contact Inland Pipe for your specific requirements

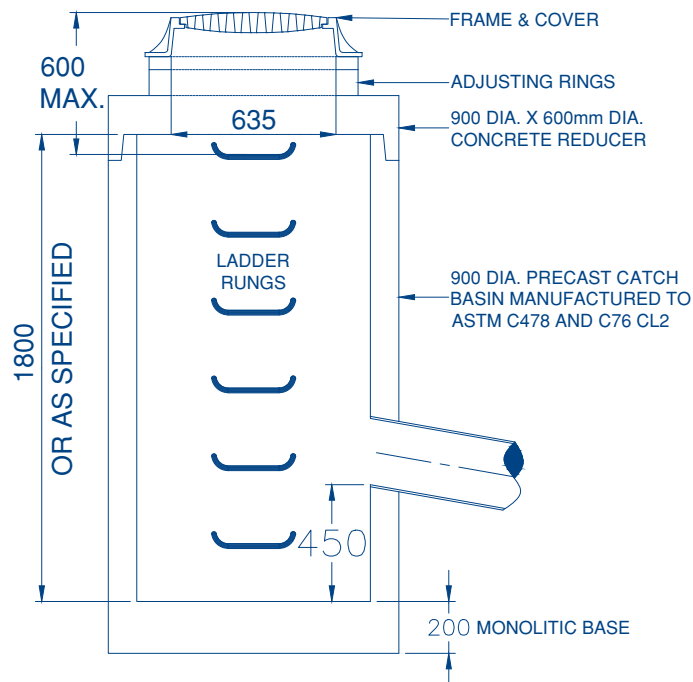
*Tylox SuperSeal Gaskets are patented under US Patent 4934716

Catch Basin Material

DESCRIPTION	SUMP HEIGHT mm	WEIGHT kg/ea	PRICE /ea	CITY CARTAGE /ea.
900mm x 1.83m Catch Basin	450	1701		
900mm x 1.22m Catch Basin	450	1214		
900mm x 0.92m Catch Basin	75	975		
900mm x 0.61m Catch Basin	75	728	Prices available upon request	
900mm x 0.46m Catch Basin	0	608		
900mm/635mm x .15m Reducer	-	305		
900mm x 1.83m Riser		1460		
900mm x 1.22m Riser		973		
900mm x 0.92m Riser		734		
900mm x 0.61m Riser		487	Prices available upon request	
900mm x 0.46m Riser		367		
900mm x 0.31m Riser		247		
900mm x 0.15m Riser		120		

- Notes:**
- 1) Catch basins are prequalified under the Plant Prequalification Program.
 - 2) Catch basins and risers c/w swift lift lifting pins.
 - 3) All catch basin material manufactured with Type HS(50) high sulphate-resistant hydraulic cement.

Catch Basin
Material

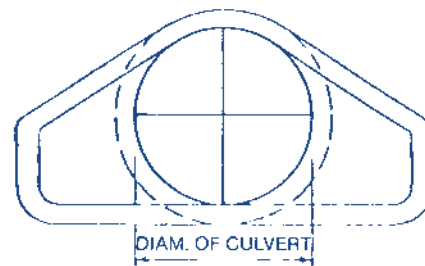
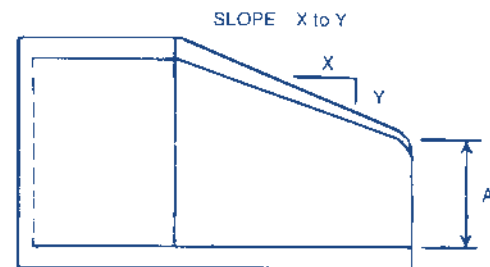
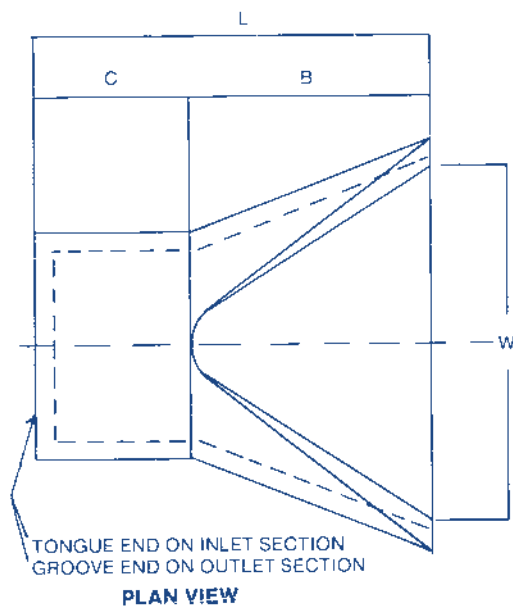


STANDARD CATCH BASIN

Flared Ends

DIAMETER mm	SLOPE	A mm	B mm	C mm	L mm	W mm	WEIGHT kg/ea	PRICE /ea	CITY CARTAGE /ea.
300	VARIABLES	102	610	1245	1854	610	570		
375	VARIABLES	152	686	1168	1854	762	780		
450	3 TO 1	300	670	555	1225	935	430		
525	VARIABLES	241	1105	762	1867	1219	1465		
600	3 TO 1	225	1055	725	1780	1200	858	Prices available upon request	
750	3 TO 1	300	1325	525	1850	1500	995		
900	3 TO 1	375	1590	860	2450	1800	1865		
1050	VARIABLES	533	1600	889	2489	1981	4660		
1200	VARIABLES	610	1829	660	2489	2134	4490		
1350	VARIABLES	685	1650	895	2545	2545	3665		
1500	VARIABLES	760	1525	820	2450	2740	3980		

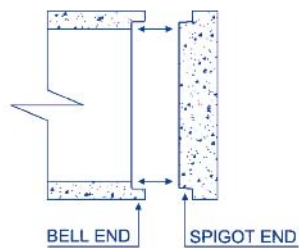
- Notes:**
- 1) Flared ends are non stock items - contact INLAND for availability.
 - 2) Gaskets NOT included.
 - 3) All flared end sections manufactured with Type HS(50) high sulphate-resistant hydraulic cement.
 - 4) The following flared ends are produced in Calgary, please allow for extra lead time: 300mm, 375mm, 525mm, 1050mm, 1200mm, 1350mm and 1500mm.



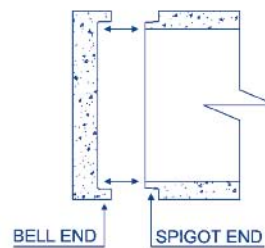
Plugs & Caps

PLUG DIAMETER (mm)	WEIGHT Kg/ea.	PRICE /ea.	CITY CARTAGE /ea.
300	20		
375	30		
450	57		
525	68		
600	93		
750	179		
900	219	Prices available upon request	
1050	327		
1200	419		
1350	540		
1500	660		
1650	940		
1800	1120		
2100	1730		

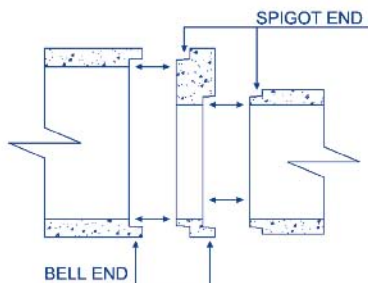
- Notes:**
- 1) All plugs have a shoulder to accept rubber gaskets.
 - 2) Gaskets NOT included.
 - 3) These prices are provided as a guide for estimating and are subject to change without notice.
 - 4) All plugs/caps manufactured with Type HS(50) high sulphate-resistant hydraulic cement.



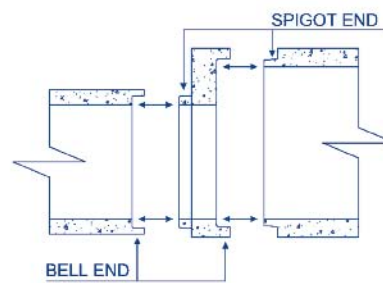
PLUG



CAP



**ADAPTOR:
INCREASER**



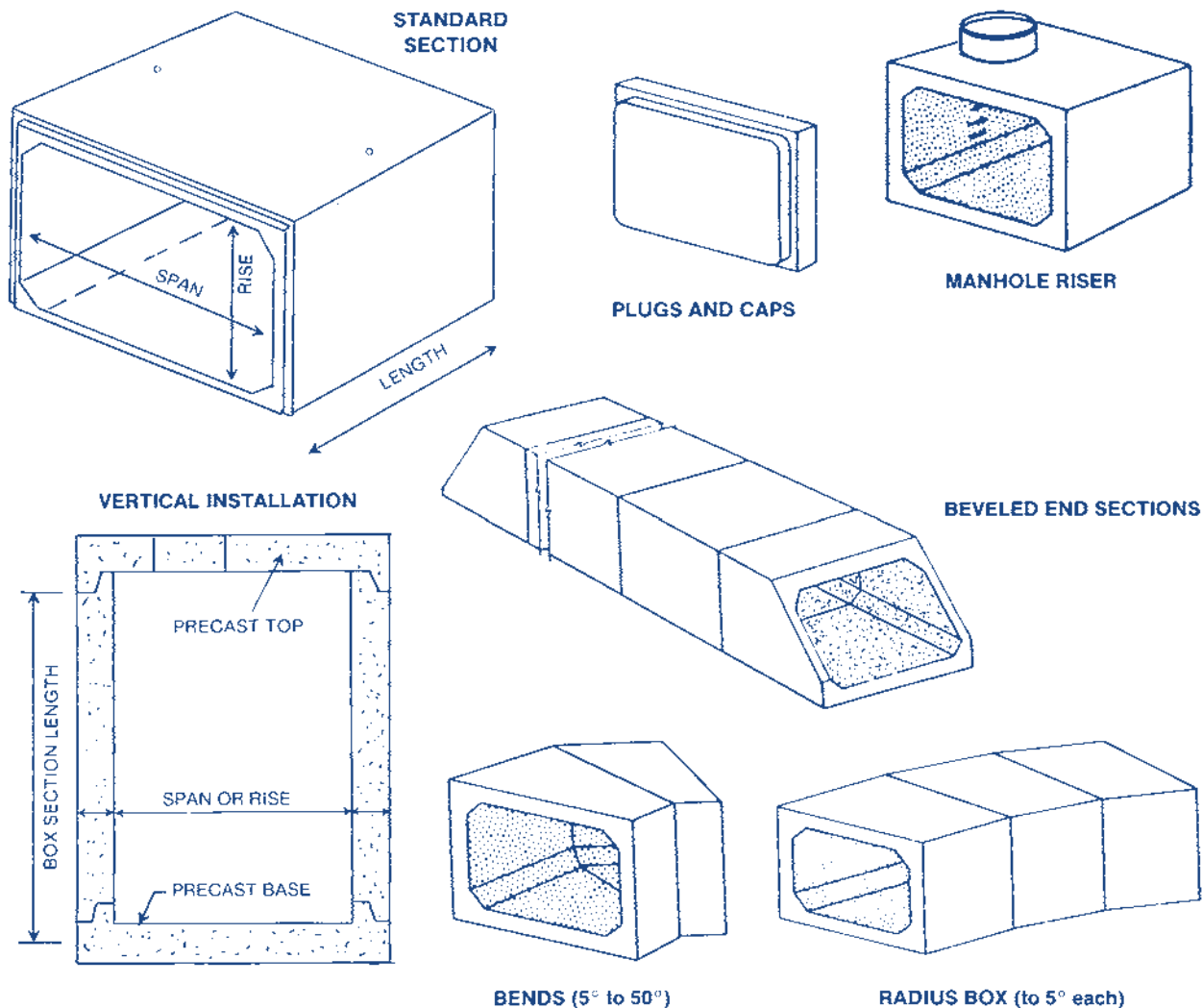
**ADAPTOR:
DECREASER**

Box Sections

One of the advantages of the vibration method in manufacturing is the variety of shapes which can be produced to meet almost any pipe requirement. Precast concrete box sections are now available from **INLAND PIPE** in the sizes indicated in the following literature.

Box sections are advantageous in situations where it is desirable to minimize the vertical pipe dimension without reducing the total pipe area or having to use twin pipes. Ditch and creek replacements, storm sewers and highway culverts are examples of typical applications where restricted overhead clearance, shallow pipe depth or high water table make this section very useful. The designer may find many other uses for this shape such as pedestrian underpasses, chambers, etc.

The precast section compares favourably with the cost of cast-in-place concrete boxes, but gives the additional advantage of a much faster installation time. This reduces overall costs, the interference due to construction activities and possible dewatering problems.



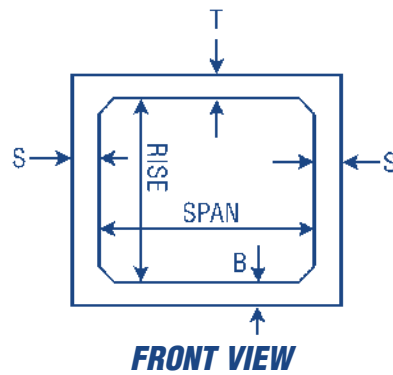
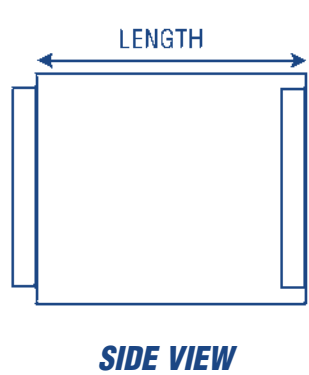
Box Sections

TYPE HS - HIGH SULFATE RESISTANCE CEMENT - ASTM C1433

DESCRIPTION OF ITEMS (SPAN x RISE x LENGTH)	VOLUME (L/box)	WEIGHT (kg/ea.)	PRICES per ITEM	
			ASTM C1433	CITY CARTAGE /ea.
2400mm x 1200mm (8' x 4')				
2.5m Box Length	6994	10253		
2.0m Box Length	5595	8202		
1.8m Box Length	5036	7382		
1.5m Box Length	4196	6152	Prices available upon request	
1.2m Box Length	3357	4921		
0.6m Box Length	1679	2461		
FLOOR / REDUCER	-	3012 / 3586		
2400mm x 1800mm (8' x 6')				
2.5m Box Length	10594	11715		
2.0m Box Length	8475	9372		
1.8m Box Length	7628	8435		
1.5m Box Length	6356	7029	Prices available upon request	
1.2m Box Length	5085	5623		
0.6m Box Length	2543	2812		
FLOOR / REDUCER	-	4203 / 4859		
2400mm x 2400mm (8' x 8')				
2.5m Box Length	14666	13368		
2.0m Box Length	11733	10694		
1.8m Box Length	10559	9625		
1.5m Box Length	8799	8021	Prices available upon request	
1.2m Box Length	7040	6416		
0.6m Box Length	3520	3208		
FLOOR / REDUCER	-	5636 / 6214		
3000mm x 2400mm (10' x 8')				
2.5m Box Length	18269	19100		
2.0m Box Length	14615	15240		
1.8m Box Length	13153	13716		
1.5m Box Length	10961	11430	Prices available upon request	
1.2m Box Length	8769	9144		
0.6m Box Length	4385	4572		
FLOOR / REDUCER	-	7262 / 8085		
3600mm x 3600mm (12' x 12')				
1.8m Box Length	23751	21686		
1.2m Box Length	15834	14458	Prices available upon request	
FLOOR / REDUCER	-	12615 / 14055		

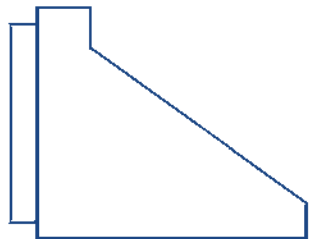
- Notes:**
- 1) Additional box sizes available; call Inland for details
 - 2) Box material is NOT stock material; call for availability
 - 3) Bend and beveled end sections produced with 2.5m box length
 - 4) Specifications: ASTM C1433 precast reinforced concrete box sections for culverts, storm drains and sewers.
 - 5) Prices for bends and beveled ends are available upon request.

Box Sections

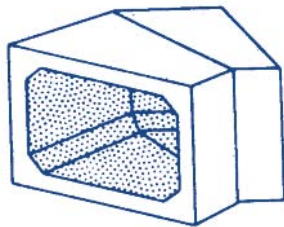


APPLICATIONS

- Ditch and Creek Replacements
- Storm Sewers
- Highway Culverts
- Pedestrian Underpasses
- Lift Station
- Utility Vaults



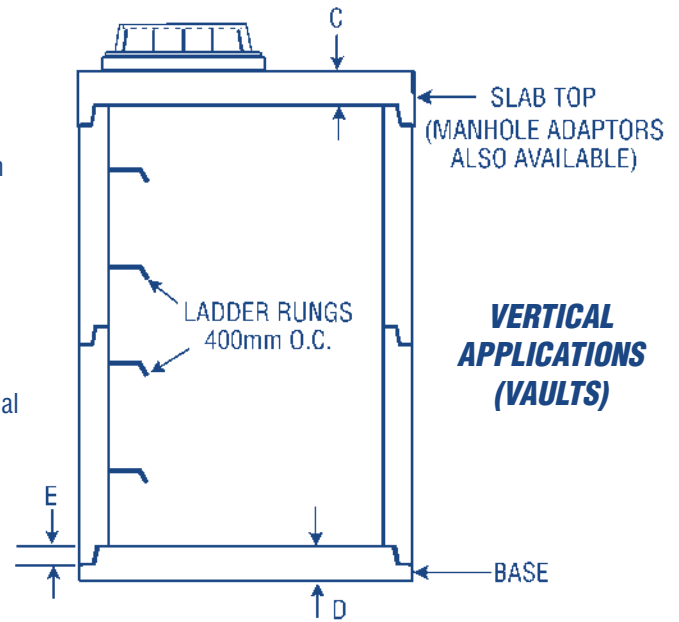
BEVELED END SECTIONS



BENDS (5° to 50°)

ADVANTAGES

- Cost Effective
- Reduced Vertical Dimension
- Reduced Installation Time
- Low Cover Requirements
- Reduced Dewatering Requirements
- Manufactured to International Specifications



BOX SECTION DIMENSION DETAIL

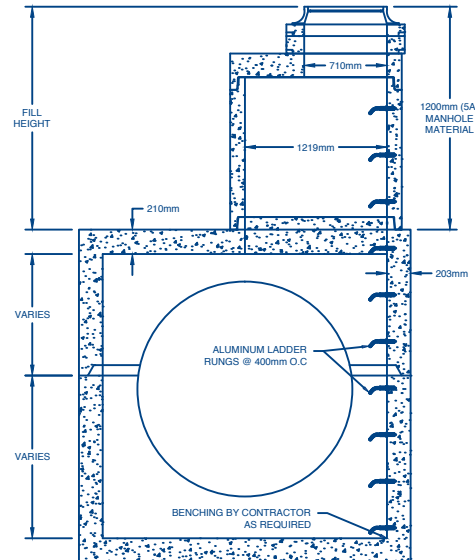
DESCRIPTION NOMINAL SPAN x RISE	ACTUAL INSIDE DIMENSIONS SPAN x RISE	SIDE WALL THICKNESS "S" (mm)	TOP WALL THICKNESS "T" (mm)	BOTTOM WALL THICKNESS "B" (mm)	SLAB TOP THICKNESS "C" (mm)	BASE THICKNESS "D" (mm)	SPIGOT LENGTH "E" (mm)
2400mm x 1200mm	2439mm x 1219mm	203	203	203	305	305	127
2400mm x 1800mm	2439mm x 1829mm	203	203	203	305	305	127
2400mm x 2400mm	2439mm x 2439mm	203	203	203	305	305	127
3000mm x 2400mm	3049mm x 2439mm	254	254	254	305	305	127
3600mm x 3600mm	3658mm x 3658mm	305	305	305	356	356	127

Manhole Vaults

Type 1-S

DESCRIPTION Inside Dimension x Inside Dimension x Inside Height	WEIGHT (kg)	PRICE /ea.	CITY CARTAGE /ea.	MAX PIPE SIZE (mm)
1220mm x 1220mm x 2000mm HIGH COMPLETE VAULT (TOP AND BOTTOM HALVES INCLUSIVE)	8100	Prices available upon request		900 I.D.
1220mm x 1220mm x 1000mm RISER	2750			
1525mm x 1525mm x 2000mm HIGH COMPLETE VAULT	10400			1050 I.D.
1525mm x 1525mm x 1000mm RISER	3350			
1830mm x 1830mm x 2140mm HIGH COMPLETE VAULT	12800			1350 I.D.
1830mm x 1830mm x 1000mm RISER	3900			
1980mm x 1980mm x 2200mm HIGH COMPLETE VAULT	14800			1500 I.D.
1980mm x 1980mm x 1000mm RISER	4200			
2440mm x 2440mm x 2380mm HIGH COMPLETE VAULT	18300			1800 I.D.
2400mm x 2400mm x 1000mm RISER	5100			

- Notes:**
- 1) Minimum fill height of 1m (over top of vault); call for pricing of vaults with shallower burials.
 - 2) Bituminous joint sealant (Kent Seal) is provided with 1S manholes. Additional measures by contractor may be necessary to achieve water tightness in the joint.
 - 3) Skimming manhole vaults and check valve vaults are available; call for details and pricing.
 - 4) Max pipe size is for straight through applications. These sizes may not fit with angled pipe installations.



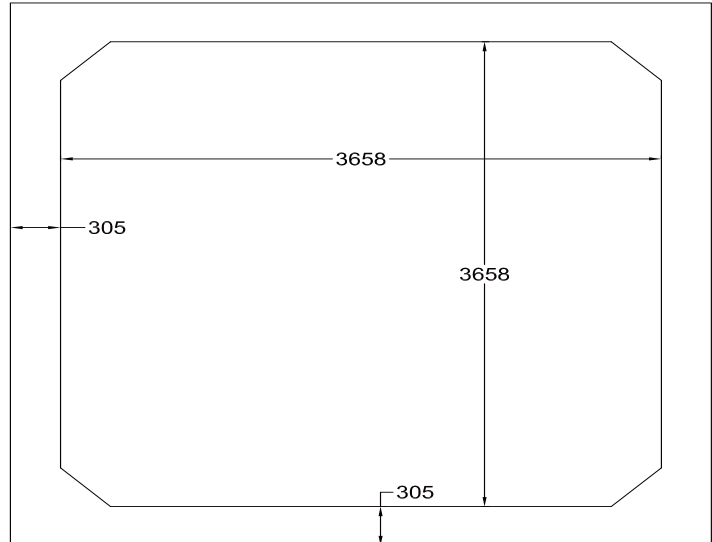
1S VAULT DIMENSIONS

VAULT SIZE (I.D.) (mm)	TOTAL INSIDE HEIGHT (mm)	INSIDE HEIGHT OF TOP (mm)	INSIDE HEIGHT OF BOTTOM (mm)	WALL * (mm)	ROOF (mm)
1220	2000	1000	1000	203	210
1525	2000	1000	1000	203	210
1830	2140	1000	1140	203	210
1980	2200	1060	1140	203	210
2440	2380	950	1430	203	210

- Notes:**
- 1) Spigot length is 90mm
 - 2) Inside height of bottom piece measured from floor to top of spigot
 - 3) Inside height of top piece measured from bottom of bell to underside of roof
 - 4) Floor thickness 203mm for all sizes
 - 5) Vault walls taper 25mm per side and measure 203mm at the narrowest point - this may affect the mounting of fixtures

New Product Applications

3660 x 3660mm Box Culvert



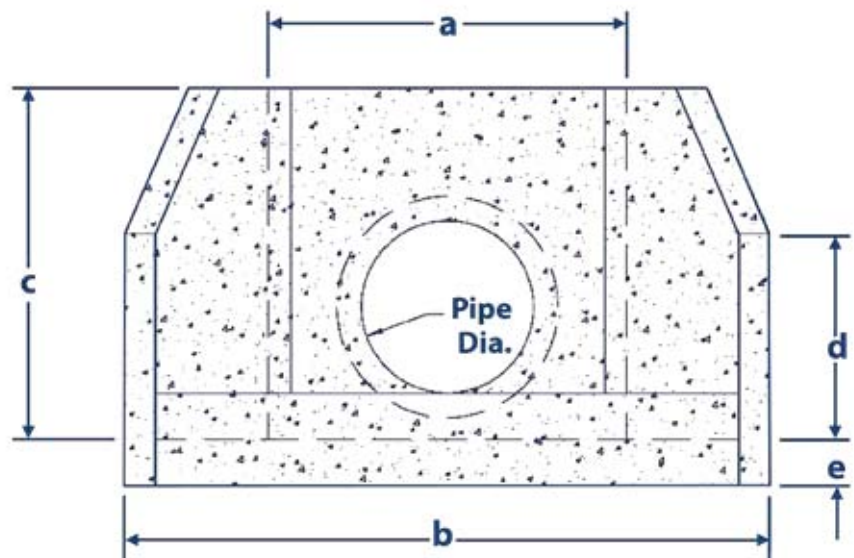
Inland Pipe's 3660 x 3660mm box culvert can be used for a number of applications.

Box sections can be used horizontally for culverts or storm water detention tanks and vertically for manholes, control structures and lift stations. See our box culvert section for more details.

Headwalls

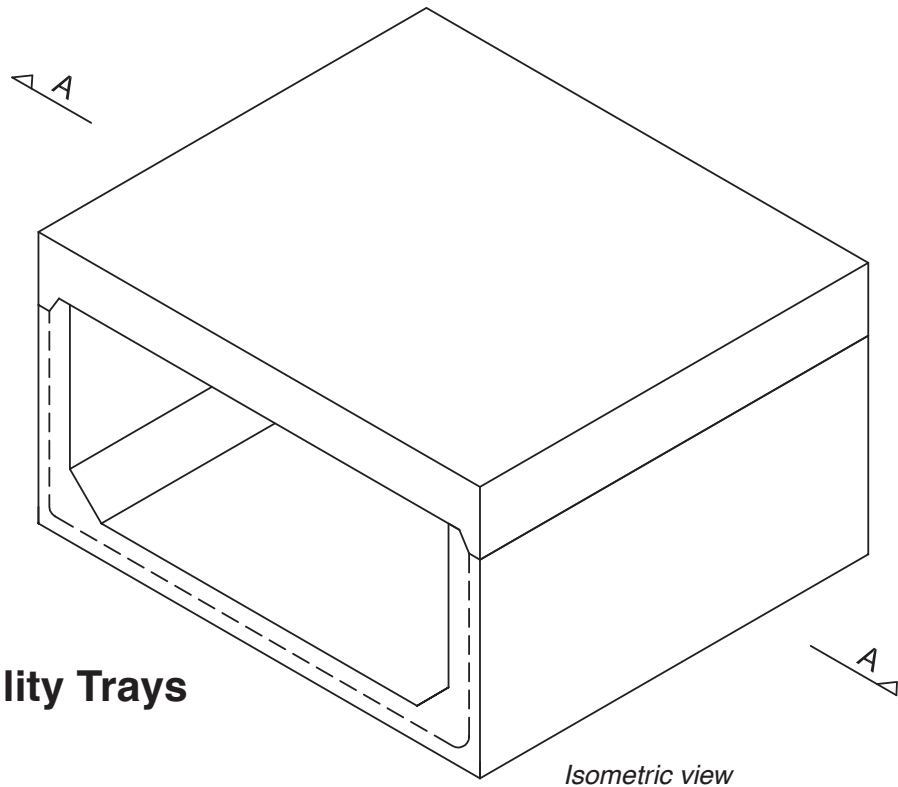
Inland Pipe can now provide Headwall structures for large diameter pipe in Western Canada.

Please contact your Inland Pipe representative for more information.



TYPE	PIPE DIAMETER (mm)	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)
26-28	1500 - 1800	2955	4186	2540	1421	406
26-28	1950 - 2400	2955	4186	3226	2107	406

Three Sided Boxes / Utility Trays



Three Sided Boxes / Utility Trays

Applications:

Inland Pipe is now offering three sided boxes which can be used on various applications where the lid is required to be installed after the boxes. This allows utilities, power cables, or other contents to be installed and then covered with the matching lids.

Sizes Available:

- 2400 x 1200 (8 x 4)
- 2400 x 1800 (8 x 6)
- 2400 x 2400 (8 x 8)
- 3000 x 2400 (10 x 8)

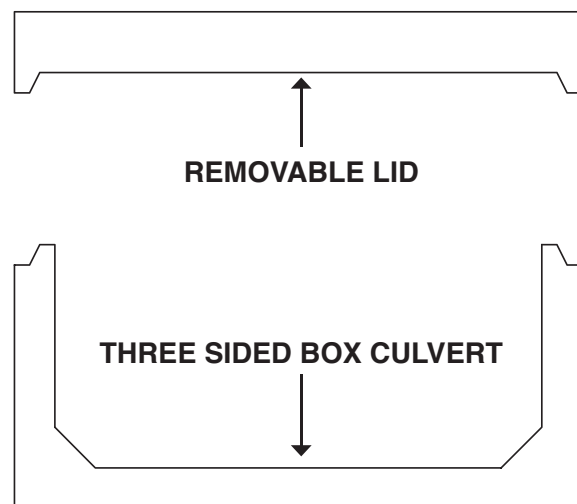
Design:

Three sided boxes can be designed to work in most installations. All designs are completed in accordance with ASTM C1504.

Pricing:

Please contact your local sales representative for pricing.

Cross sectional view



Standard Installations

RESEARCH PRODUCES NEW INSTALLATIONS

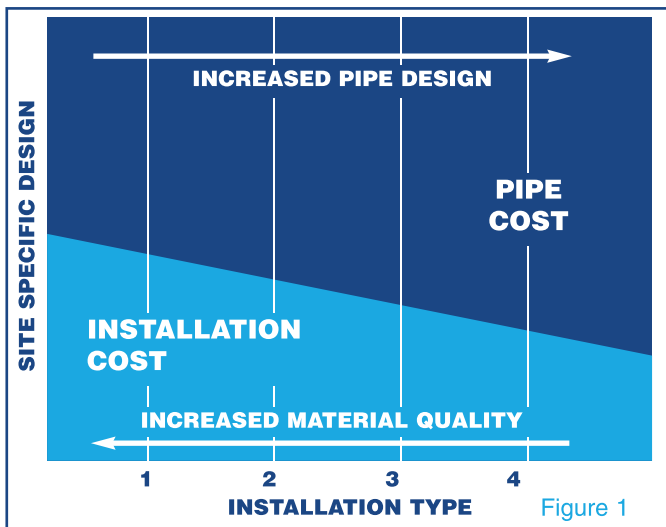
This foldout presents new installation technology with respect to concrete pipe through four unique standard installations developed over 20 years of investigation and research into the behavior of concrete pipe in the buried condition. The Standard Installations provide both the designer and the installer with measurable and verifiable soil types and compaction levels for the material used in the installation. These new installations facilitate the design of a rational and cost-effective concrete pipe soil system by providing an optimum range of installation characteristics.

Versatile: There is one word to describe the new standard installations, and that word is **VERSATILITY**. The range of installation types from 1 through 4 offer a concrete pipe designer the ability to tailor any individual project to suit specific site conditions and budgetary constraints.

In a Type 1 installation for example, the soil zone adjacent to the pipe and below the springline requires select materials with specified compaction limits. Through the use of this controlled soil envelope, a wide load distribution is achieved. In other words, a Type 1 installation uses this select material as an advantage in the design of the whole system—a situation which translates to a lesser dependence on inherent pipe strength, and therefore lower pipe material costs when compared to the same site with a lower quality installation.

On the other end of the spectrum, in areas where native material is suitable, but perhaps not of the highest grade (silts and low plasticity clays), a Type 4 installation can be chosen by the designer. This installation type requires little or no inspection, almost no compaction requirements on the material, and the versatility to use almost any type of native soil as backfill in the trench. The trade-off here is reduced backfill material costs, and greatly reduced installation costs in terms of manpower required, but greater dependence on inherent pipe strength.

Figure 1 illustrates this versatility in a graphical manner. Looking at a Type 1 installation, it can be seen that the dependence on installation is significant in comparison to the dependency on the pipe section.



Conversely, in a Type 4 installation, a greater percentage of total dependency resides in the pipe section, while very little dependency is associated with material and installation. This graph is not meant to say that all four installation types are equivalent in terms of the total costs. By evaluating the ratio of pipe cost to backfill material cost, the four new standard installations can be used to optimize total expenditure by balancing the performance of the pipe-soil system.

Conservative: The design associated with the Standard Installations is founded in conservatism. The loads and pressures experienced by the pipe in the installed condition have been analyzed in depth and modeled through the use of the finite element analysis computer program, SPIDA (Soil-Pipe Interaction Design and Analysis). The SPIDA analyses are based on several key assumptions:

1. The worst case (embankment) loadings are used, and the same load factors used in the traditional AASHTO direct design procedure are still employed.
2. Voids are assumed to exist in the haunch zone of all four installation types. These voids are modeled into the SPIDA computer simulations used in the development of the design procedure.
3. In recognition of the variability of the loading characteristics, the new installations are based on the greatest predicted loads for design. Typical loads would likely be 10-20 percent less.
4. Through quantification of material and compaction requirements, a degree of uncertainty has been eliminated from the design assumptions – the new installations can, therefore, more accurately assess long-term performance of the system.

The new installations allow for better prediction of the loads and pressures which a pipe may experience during its life.

Quantifiable: One of the greatest benefits of the new installation types is that they are quantifiable, that is, they prescribe definite and measurable levels of acceptance. As is indicated in Figure 2, each of the new installations has specific materials requirements, and accompanying compaction levels, making them uniquely different, and prescribing clear and defined direction to the installer as to the requirements of a particular installation. These definitions provide direction to the engineer, owner, and contractor as to the installation factors impacting pipe performance.

Standard Installations

TECHNOLOGY LEADS TO STATE-OF-THE-ART BEDDINGS

These four new Standard Installations represent the first major change in the recommended installation of concrete pipe in over 70 years. Many changes have taken place in the design, manufacture and construction method over the years, but none regarding recommended beddings for concrete pipe. The new beddings are state of the art installations based on over 20 years of comprehensive research and analysis of the factors which affect field performance.

The four new installations reflect the many factors affecting the pipe-soil system. The research recognized the difficulty in obtaining good compaction in the haunch area below the pipe and assumed poorly compacted material in this area. One of the key factors affecting performance, identified by the research, is the support provided by the haunch and lower side area adjacent to the pipe. Because of its importance, the new beddings quantify the required compaction levels in this area. Improved backfilling procedures, compaction methods and introduction of modern testing equipment provide engineers the opportunity to use these new state of the art installations.

A bedding constructable in the underground utility environment is a necessity. There are more reasons for the new standard beddings. They are verifiable and quantifiable. The means to construct the beddings and the technology to measure the compaction levels are readily available.

If the pipe is installed in a trench or in a sub-trench within an embankment, the soils in the walls of the trench should have a firmness equivalent to the stiffness of the placed soils. This provision may require removal of soft soil, or soil with inadequate stiffness in the walls or foundation of the trench adjacent to the pipe.

STANDARD INSTALLATIONS

These new Standard installations identify four principal zones surrounding the lower half of the pipe, which are critical to the pipe-soil system. The four zones are the middle bedding, the outer bedding, the haunch and the lower side. The type of material (based on soil characteristics) and level of compaction varies with the installation type, i.e., 1,2,3 or 4, and the material utilized in construction of these important zones.

Installation - Type 4 Type 4 is intended for installations where the most cost effective design approach is to specify the minimal requirements for soil type and compaction, together with a pipe having sufficient strength to safely resist the increased structural effects that result from using low quality soils. Thus, Type 4 has little or no requirement for control of compaction and type of placed soil used in the bedding and haunch areas, except if silty clay soils are used in the haunch and outer bedding zones, they must be compacted. It is desirable to scarify (loosen) hard native soils before placing the pipe.

Installation - Type 3 Type 3 permits the use of soils in the haunch and bedding zones having easily attained compaction requirements, justifying less stringent inspection requirements with granular and some native soils. Silty clays may be used in the haunch zone if adequately compacted. In addition to the foundation similar to Type 4, a bedding layer with a minimum thickness of 75 millimeters is required to avoid placing the pipe directly on hard or variable subgrade.

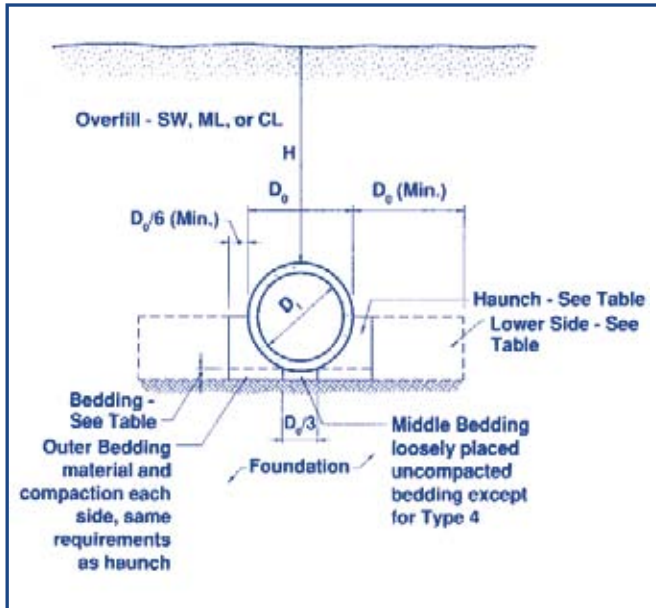
Installation - Type 2 Type 2 is a standard installation where certain native soils are permitted to be used with proper compaction in the haunch and bedding zones. Adequately compacted native silty granular soils or select granular soils may be used in the haunch and outer bedding zones. This is intended to allow the use of soil frequently found at the site. Any natural soil adjacent to the pipe should have a firmness equivalent to the placed soils. Foundation and bedding requirements are similar to Type 3.

Installation - Type 1 Type 1 requires well compacted, select granular soil to be placed in the haunch and bedding zones. The structural design of the pipe section then takes advantage of the support provided by this high quality soil envelope, making this installation often cost effective for deep bury applications and for pipe 600 millimeters and larger.

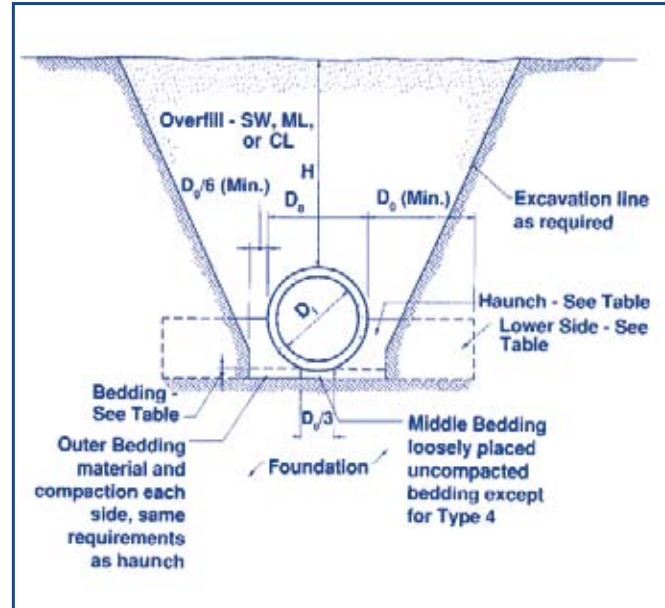
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Standard Installations

EMBANKMENT



TRENCH



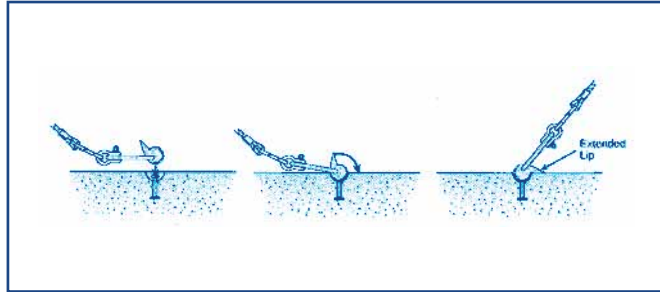
INSTALLATION TYPE	Standard Installation Soil Types and Minimum Compaction Requirements		
	Bedding Thickness	Haunch	Lower Side
TYPE 1	$D_o/24$ minimum, not less than 75 mm (3 in). If rock foundation use $D_o/12$ minimum, not less than 150 mm (6 in).	95% SW, SP, GW, GP	90% SW, SP, GW, GP 95% GM, SM, ML, GC, SC* 100% CL, MH, GC, SC
TYPE 2	$D_o/24$ minimum, not less than 75 mm (3 in). If rock foundation, use $D_o/12$ minimum, not less than 150 mm (6 in).	90% SW, SP, GW, GP 95% GM, SM, ML, GC, SC*	85% SW, SP, GW, GP 90% GM, SM, ML, GC, SC* 95% CL, MH, GC, SC
TYPE 3	$D_o/24$ minimum, not less than 75 mm (3 in). If rock foundation, use $D_o/12$ minimum, not less than 150 mm (6 in).	85% SW, SP, GW, GP 90% GM, SM, ML, GC, SC* 95% CL, MH, GC, SC	85% SW, SP, GW, GP 90% GM, SM, ML, GC, SC* 95% CL, MH, GC, SC
TYPE 4	No bedding required, except if rock foundation, use $D_o/12$ minimum, not less than 150 mm (6 in).	No compaction required, except when CL, MH, GC, or SC soil types are used to compact to 85%	No Compaction required, except when CL, MH, GC, or SC soil types are used compact to 85%

- The percentages listed above refer to standard proctor compaction levels
- The soil types above (ie. SW, GM) are taken from the Unified Soil Classification System (USCS)
- SC* indicates SC type soil with less than 20% passing the #200 sieve

Figure 2

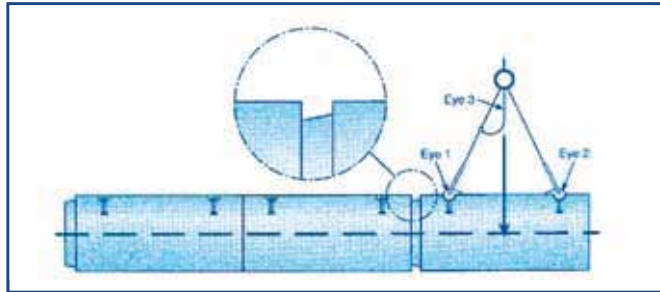
Swift Lift Pipe

How to Use the Swift Lift Universal Lifting Eye



1. To install the P-50 Universal Lifting Eye, hold the unit upside down with the T-shaped slot of the body directly over the head of the swift lift anchor.
2. Lower the body of the lifting eye until the T-shaped slot engages the head of the anchor.
3. Rotate the body until the extended lip of the body touches the concrete surface.

How to Lift Pipe Using Swift Lift

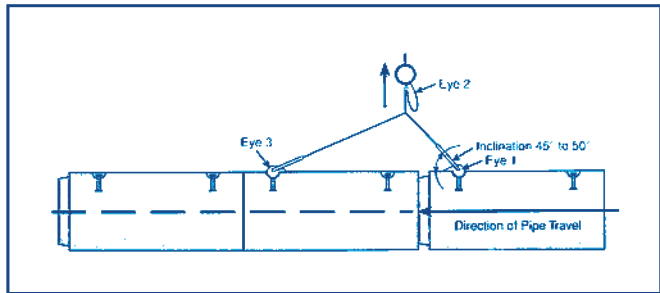


1. The pipe is first transported to the installation site with the symmetrical sling and lowered close to the already placed pipe .

Note: a) As with lifting any concrete element, special care should be taken by the driver of the placement vehicle to ensure that the impact or dynamic loads are reduced to a minimum. Because these loads can greatly increase the weight of the element, this safety note should not be overlooked.

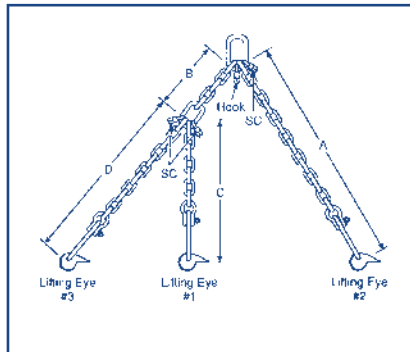
b) Load must be applied simultaneously to all Swift Lift Anchors in order to safely lift product.

Correct Method for Homing the Pipe Together



1. To pull the pipe into position, the long leg of the hoisting gear is coupled to the previously placed pipe.
2. Eye 2 is disconnected from the swift lift anchor and attached to master link.
3. Eye 3 is then connected to the pipe you will be homing to.
4. Crane or backhoe operator must ensure the lifting point is over the outer lifting anchor of the previously placed pipe so that the direction of pull is slightly inclined toward placed pipe.
5. Operator must then lift up on the hoisting gear until pipe is homed together.

Hoisting Gear Information



HOISTING GEAR LEG DIMENSIONS			
A	B	C	D
1440mm	400mm	1040mm	1940mm
(57")	(16")	(41")	(76")

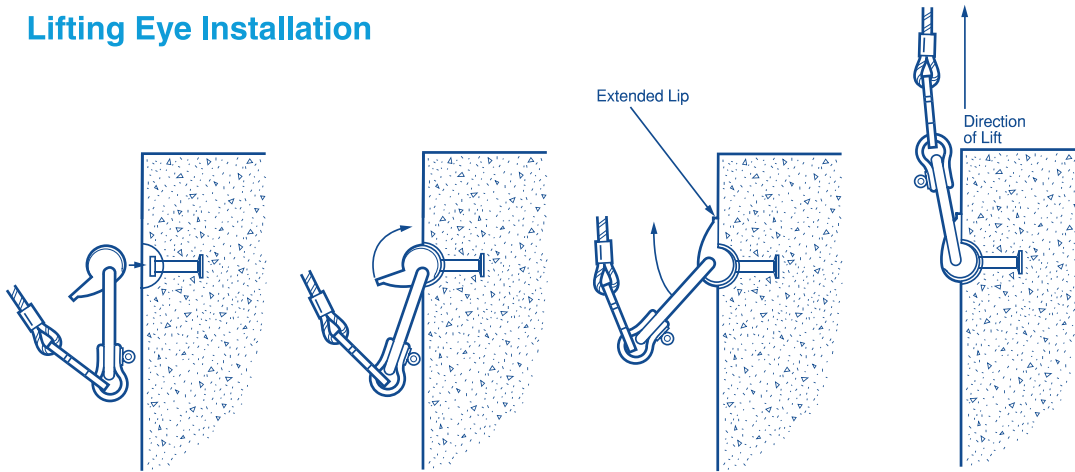
• The measurements listed above are for pipe 1.5m to 2.5m in length.

Notes:

1. Swift Lift anchors are available in pipe sizes 1050mm and larger.
2. Pipe 1050mm to 1650mm use the 4 ton lifting eye and pipe 1800mm and larger use the 8 ton lifting eye.
3. Manholes 1200mm to 1800mm use 4 ton lifting eye and Manholes 2100mm and larger use the 8 ton lifting eye.
4. Swift Lift clutches are not returnable for refund.

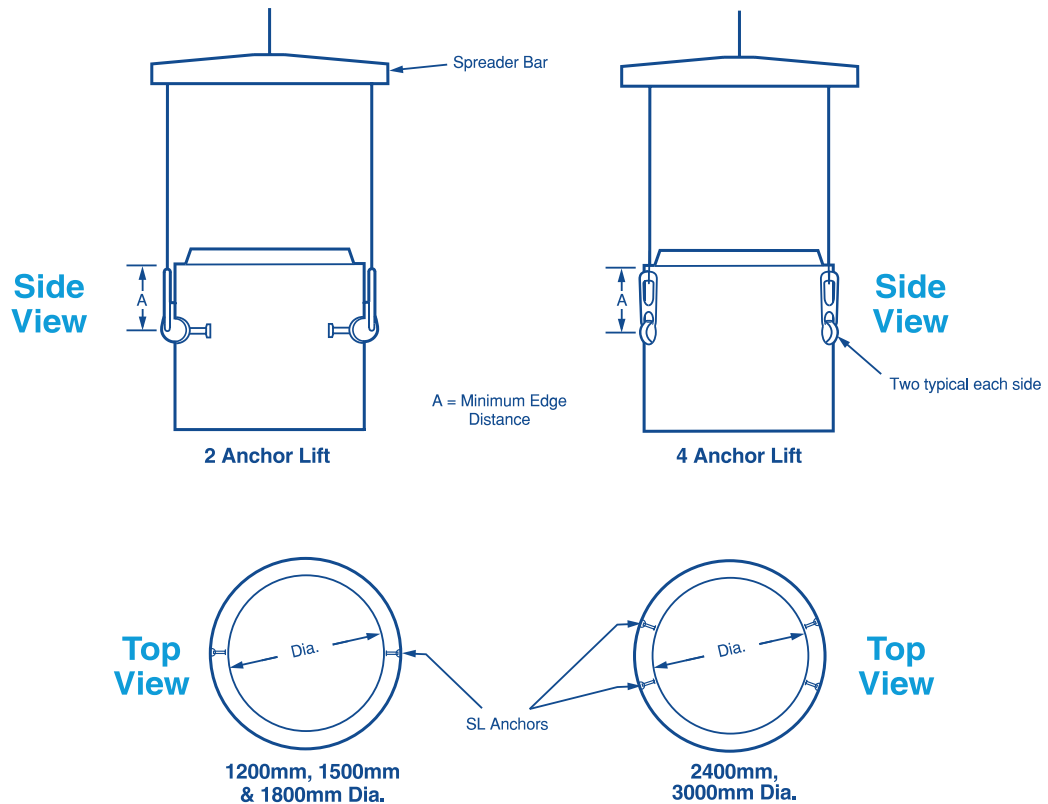
Swift Lift Manhole / Riser Material

Lifting Eye Installation



Note: Direction of extended lip should be in the direction of lift.

How to Use the SL Universal Lifting Eye



Note: Load must be applied simultaneous to all Swift Lift Anchors in order to safely lift product.
Contact INLAND for more information.

Terms & Conditions

TERMS AND CONDITIONS OF SALE

This price list supercedes all previous lists.

- 1. PAYMENT TERMS:** Invoices are due and payable on the 25th day of the month following delivery of Products. Invoices which are not paid by such date are subject to a service charge of 2% per month (24% per year). If Buyer defaults or if Seller considers Buyer's financial responsibility impaired or unsatisfactory, Seller shall be entitled to suspend or terminate, in whole or in part, any order or agreement until all outstanding payments are made and/or acceptable assurances or security is provided by Buyer. In addition to all other rights and remedies available to Seller, Seller shall have the right to recover from Buyer all costs of collection and/or suit, including reasonable legal fees. Seller's failure to exercise such rights and remedies or variance from these terms and conditions shall not constitute a waiver or change hereof unless agreed to by Seller in writing.
- 2. INABILITY TO PERFORM:** Seller shall not be liable to Buyer if permanently or temporarily rendered incapable of performing its obligations hereunder because of strikes, lockouts, differences with workmen, accidents, insurrection, wars, delay or failure in transportation (including road bans) or by any supplier, shortage of inventory, raw materials, facility, equipment, fuel or other material, acts of government, fire, acts of God, acts of any Government or any contingencies beyond Seller's control. For greater certainty, Seller shall not be required to cross picket lines established as result of a strike. During any period Seller is rendered incapable of fully performing because of any such contingency, Seller shall have the right to prorate among its various customers such Products as it may be able to manufacture and ship.
- 3. SPECIFICATIONS AND WARRANTIES:** PRODUCTS SHIPPED HEREUNDER SHALL CONFORM TO THE PRESENT STANDARD SPECIFICATIONS (FOR THE RESPECTIVE PRODUCTS) OF CSA and/or ASTM, AND **NO OTHER WARRANTY, REPRESENTATION OR CONDITION OF ANY KIND, EXPRESS OR IMPLIED (INCLUDING NO WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE) SHALL APPLY THERETO. SELLER HAVING NO CONTROL OVER THE USE OF THE PRODUCTS WILL NOT GUARANTEE FINISHED WORK, NOR SHALL SELLER BE RESPONSIBLE FOR THE CONDITION OF PRODUCTS AFTER DELIVERY TO BUYER. ANY CHARGES INCIDENTAL TO INSPECTION OR TESTS MADE BY OR ON BEHALF OF BUYER SHALL BE PAID BY BUYER. UNDER NO CIRCUMSTANCES SHALL SELLER BE LIABLE FOR ANY SPECIAL, INCIDENTAL, EXEMPLARY OR CONSEQUENTIAL DAMAGES.**
- 4. TITLE, RISK OF LOSS, CHARGES:** Title and risk of loss shall pass to Buyer on customer pick-up at Seller's premises. Title and risk of loss to Products delivered shall pass to Buyer upon receipt at the destination specified.
- 5. CLAIMS:** Claims for loss or damage in transit must be reported to Seller within 24 hours of delivery of Product to the destination specified and must be supported by customer's notation on truck delivery receipt and/or bill of lading.
- 6. TAXES:** Prices are exclusive of all present and future taxes imposed by any federal, provincial, municipal, foreign or local authority.
- 7. UNLOADING:** Buyer will be responsible for unloading Products at the destination specified. If Buyer has not unloaded the truck within one hour of the truck's arrival at the destination specified, Buyer shall pay an additional charge of 100.00 per hour until the truck has been unloaded. All shipments shall be unloaded in their entirety at the destination specified or will be subject to an additional charge of 100.00 per hour.
- 8. DELIVERY CONDITIONS:** Delivered prices are for delivery to the destination specified. The unloading point must be readily accessible and Buyer shall be responsible to provide suitable access roads to destination specified as well as equipment to unload the Products. In the event Seller requires access over curbs, sidewalks, driveways or other property, Seller shall not be responsible for any loss, cost or damage in connection therewith and Buyer shall indemnify and save the Seller harmless from any such loss, cost or damage.
- 9. QUOTATIONS:** Quotations shall be in effect for a period of thirty (30) days from the date of the quote.
- 10. NOTICE:** Buyer shall provide a minimum of twenty-four (24) hours notice of delivery.
- 11. BUILDER'S LIEN:** For the purposes of the Builder's Lien Act Products not herein quoted but delivered or supplied to the same project shall be considered part of the same contract until last date of delivery or supply notwithstanding separate purchase orders.
- 12. PRODUCT RETURN:** Buyer may return any standard Product to Seller's premises provided the Product is in good condition and Buyer pays a restocking fee of 15% of the price of the Product.
- 13. FREIGHT RATES:** Freight rates for out of town delivery are based on a minimum truck load of 22,000 kilograms and do not apply during periods of road restrictions. Delivery charges for truck loads of less than 22,000 kilograms shall be calculated at an hourly rate as described in the Freight Guidelines outlined in the Seller's catalogue and shall include loading, traveling and unloading time.

Look at it this way



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